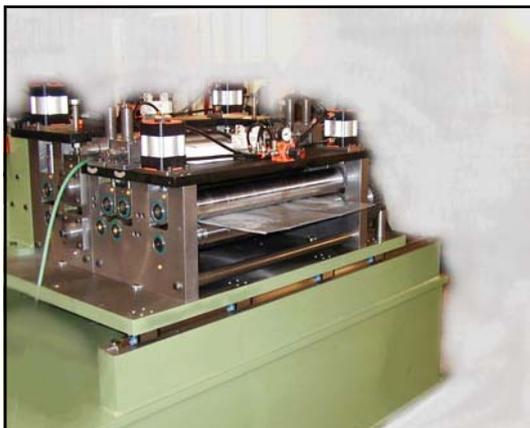


Special Purpose Rollformer for the production of Window Lintel Blanks (up to 800 Wide)

**Performance**

Line speed : 20m/min
Max component length : 3 metres

Coil - 2.8mm Galvanised Mild Steel

SPECIAL PERPOSE ROLLFORMER

Special purpose rollformer comprising of a substantial forming pass with a levelling box directly after this to flatten the blanks after a drip lip & two dimples have been formed into the flat sheet.

An adjustable entry guide assembly with digital readout is mounted prior to the rollforming head section. This guides blanks coming from the cut off press.

A Pinch pass is situated directly after the entry guide. The Pinch unit engages when the press shears the blank and thus drives the flat blank into the rollformer. This blank is then formed.

The machine is capable of rollforming up to 800mm wide blanks.

The change in width is done via the screw adjusters which wind the inboard & outboard entry points in & out.

The rollformer is guarded by a box type mesh guard with a hinged door, for access to the rollforming head, the door is interlocked with the emergency stop circuit.

Controls

Controls for the Machine are housed in an appropriate control desk situated at the front of the line.