

Special Purpose Rollformer for the production of Caravan Cladding (up to 1000 Wide)



Performance

Line speed : 10m/min
 Max component length : 3 metres

Coil - 0.8mm Pre-Painted Aluminium

SPECIAL PURPOSE ROLLFORMER

Special purpose rollformer comprising of substantial forming passes. Each of these passes is individually adjustable via precision screw jacks on the top of each pass.

An adjustable entry guide assembly is mounted prior to the rollforming head section. This guides blanks into the rollformer so as to ensure the product remains square to the forming tools.

The machine is capable of rollforming up to 1000mm wide blanks.

The change in width is done via the entry guide. The rollformer is guarded by a box type mesh guard with a hinged door, for access to the rollforming head, the door is interlocked with the emergency stop circuit.

Controls

Controls for the Machine are housed in an appropriate control box situated at the front of the machine.

