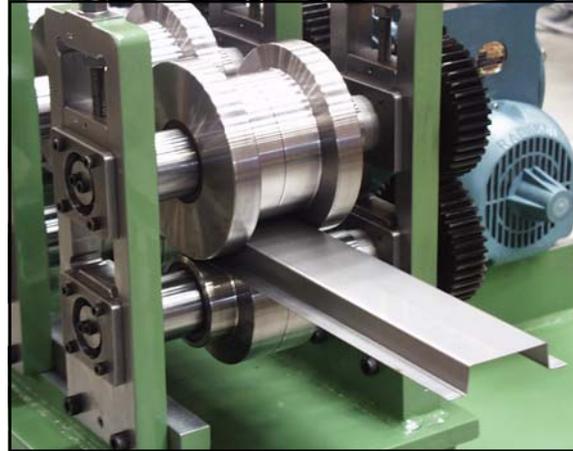


**F1 - 10 pass Rollforming Mill
with infeed guide and straightener on common base.**



DESCRIPTION

10 pass rollform mill complete with Straightener mounted on fabricated baseframe which will also house the fixed speed AC drive.

All bottom roll shafts are connected via spur gearing, giving drive throughout the mill. Intermediate spur gearing to the upper rolls is provided where necessary.

The forming stands are complete assemblies incorporating inboard and outboard stands with the upper and lower roll shafts in suitable bearing blocks. The bottom rolls are fixed with the upper rolls adjustable vertically via screw assembly to achieve the correct rolling pressure.

The rollform tooling is assembled onto the stands and pre-set at to produce the section as required. Components will be produced 'flanges down'.

The base has entry guides with intermediate guides and supports as required. A simple mesh cover for the machine is provided.