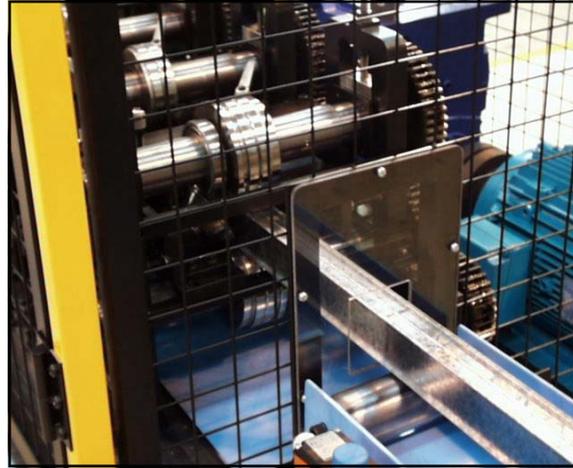


SPECIAL PURPOSE ROLL SEAMING MACHINE**DESCRIPTION**

This seaming machine is designed to lock together 2 pre-formed sections for the lighting industry.

The machine consists of a profiled ingoing roller table to assist in positioning the components prior to entering the first forming pass. The pre-clipped components are loaded individually onto the table, then manually fed into the first set of forming rolls.

When the components are fed through the machine the lips will be formed and then dimpled to make a rigid assembly. All required side guides are mounted on the baseframe. The main baseframe will be guarded with three-off fixed side panels and a hinged door at the front.

The electrics are contained in an enclosure mounted on the exterior of the main baseframe. The operator controls are on the front of the enclosure and these include start/stop buttons, jog forward and reverse switches, and emergency stop button.

CAPACITIES & CAPABILITIES

Max Component Length	:- 3000mm
Min Component Length	:- 930mm
Strip Thickness	:- 0.7mm
Material Type	:- Galvanised Mild Steel

Please note that these capacities can be increased dependant on customers requirements.