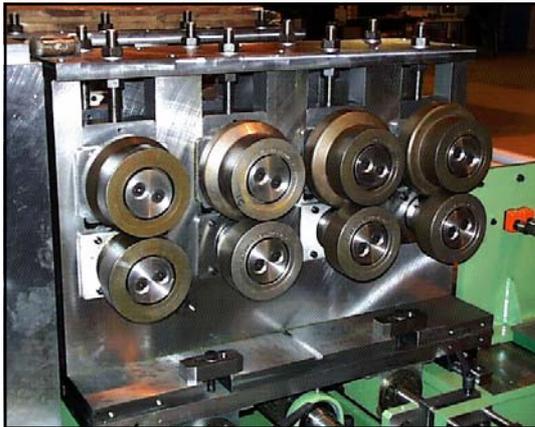


## 17 Pass Duplex Rollformer for the production of C & Z Purlins & Eaves beams



### Performance

Line speed : 40m/min  
Max component length : 15 metres

**Coil** - Galvanised Mild Steel 1.5 - 3mm

### F3(Ø90) 17 PASS DUPLEX RAFTED ROLLFORMER

17 pass special purpose Duplex Rollformer with substantial stands & 90mm diameter shafts. Easily adjusted component Width & Leg height via screws with digital readouts.

An adjustable entry guide assembly with digital readout is mounted prior to the rollforming head section.

Rapid Change from "C" to "Z" is achieved by unclamping the operator side rafts & rotating 180°.

Produces all "C" & "Z" purlins from 127mm wide up to 400mm wide. Leg heights range from 60–100mm. Also produces Eaves beams in these sizes.

The rollformer is guarded by a perimeter fence type mesh guard with a hinged door, for access to the rollformer head, the door is interlocked with the emergency stop circuit.

### Controls

Controls for the Line are housed in appropriate enclosures, with the main control desk situated at the front of the line.