

6 Pass Stop / Start Rollformer For the Production of Tin Band for Baking Tins

**Performance**

Line speed : 15 components/min
Component length : 1 metre
Accuracy : ± 1 mm

Coil - 1.2mm Galvanised Mild Steel

PC1000-300 MOTORISED DECOILER

Motorised Decoiler with trip arm control

F1(45) 6 PASS ROLLFORMER

6 pass dedicated rollform mill with 45mm diameter shafts. Variable speed A C drive. Independently adjustable upper rolls to set the correct rolling pressure at each forming station.

An adjustable entry guide assembly with digital readout is mounted prior to the rollforming head section.

A De-Twist unit is also fitted at the exit side of the machine to take any bow or twist induced into the product whilst it has been forming.

MEASURING WHEEL

A measuring wheel is fitted with a length measuring encoder which runs directly on the strip/section. This then triggers the shear to cut when the desired length is reached.

Controls

Controls for the Line are housed in an appropriate control desk situated at the front of the line.