

Refurbishment & Upgrade of Existing Toggle Box Type Tube Rollformer



TUBE ROLLFORMER REFURBISHMENT

The rollformer was first completely stripped down & assessed. The old parts were then sent for steam cleaning and shot blasting & repainting.

The Toggle boxes were then re-fitted with new roll shafts as the old shafts had become worn. New gears, bearings, worm wheels were also fitted to the machine.

As well as the refurbishment two brand new toggle boxes, Designed & manufactured by Formit, were also supplied as spares.

The rollformer was then reassembled on it's new fabricated base designed by Formit.

This rollformer was also upgraded as part of the refurbishment. As the customer required quick change facility on this machine, Formit designed a new base & drive system (incorporating the existing motor) to convert the machine into a rafted type machine. This is then ideal for quick changeovers.

All work undertaken as part of the refurbishment is engineered to new standard & is fully guaranteed.

